**Raw Waste Data 2023**

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| --- | --- | --- |
| ***Totals*** | ***Metric Tons*** | ***Percent of Total Waste*** |
| Total Hazardous Waste | 122,916 | 25.5% |
| Total Non-Hazardous Waste | 358,980 | 74.5% |
| **TOTAL** | | **100.0%** |
| ***Division*** | ***Hazardous Waste (in Metric Tons)*** | |
| Americas-Aerosol | 85 | |
| Americas-Beverage | 1,049 | |
| Americas-Brazil Beverage | 2,648 | |
| Americas-Caribbean | 1 | |
| Americas-Closures | 19 | |
| Americas-Colombia | 38 | |
| Americas-Food | 131 | |
| Americas-Machine & Tool | 209 | |
| Americas-Mexico Beverage | 1,784 | |
| Americas-Spec Pack | 0 | |
| Asia Pacific-Beverage | 97,577 | |
| Asia Pacific-Food | 139 | |
| Asia Pacific-Spec Pack | 93 | |
| EMEA | 18,436 | |
| Signode | 707 | |
|  |  |  |
| ***Totals*** | ***Metric Tons*** | ***Percent of Total Waste*** |
| Waste-Landfill | 56,078 | 11.6% |
| Waste-Incinerated | 4,713 | 1.0% |
| Waste-Converted to Energy | 6,844 | 1.4% |
| Waste-Compost | 1,492 | 0.3% |
| Waste-Recycled (excludes recycled metal) | 148,581 | 85.7% |
| Scrap and Recycled Metal | 264,187 |
| **TOTAL** | | **100.0%** |